

Firing Schedule for VINTAGE



Porcelain System

	Pre-heating (°C)	Drying (min)	Vacuum	Incr. temperature (°C/min)	Vacuum final temperature	Final temperature	Holding time (min)
	→	→	→	→	→	→	→
Firing of powder opaque I	650	3	full	60	950	950	1
Firing of powder opaque II	650	3	full	60	940	940	1
Firing of paste opaque I	450	6	full	60	950	950	1
Firing of paste opaque II	450	6	full	60	940	940	1
Firing of body, opaque dentin, incisal and translucent, 1. firing	650	5	full	60	910	910	0
Firing of body, opaque dentin, incisal and translucent, 2. firing	650	5	full	60	905	905	0
Self-glazing	650	3-5	0	60	0	900	0,5
Firing of correction (Add-On Porcelain)	650	3-5	full	60	870	870	0
Firing of gingiva VINTAGE Porcelain (pink, dark pink)	650	3-5	full	60	870	870	0

The above-mentioned is to be understood as a recommended guideline.